## Compatible choke charter

<mark>ATA Venza</mark> 12 cal. No exchange.

ATA is exchanged with the CZ style.

American Arms Fausti Mfg. is exchanged with the American Arms style.

American Arms Franchi Mfg. Pre Beretta trades with Old Style Franchi style

American Arms Phantom 12ga-made by Khan trades with Beretta/Benelli Mobil

American Tactical Imports Cavalry and Alpha exchanges with Beretta/ benelli mobil

Antonio Zoli prefix S/N 237 or less .725 dia. Int. Exchange with the Antonio Zoli style.

Antonio Zoli with prefix S/N of 238 and above: .732 dia. Int. No exchange.

BSA 12 is exchanged in Beretta/Benelli Mobil Choke style.

<mark>BSA 20</mark> is exchanged with the Beretta/Benelli Mobil choke style.

BSA Silver Eagle series 2018 exchanges with the Huglu style.

<mark>Baikal 12 and</mark> 20: exchanges in standard Tru-Choke style.

Baikal 16: exchanges with the 16-gauge baikal style.

Benelli Pre Beretta [old style, has Vnets]: no exchange. Benelli 12- and 20-gauge Mobil design Production models:

SBE, M1, World Class, Nova, Super
Nova, Sport, M3 and M4 (current
production with trapezoidal nets
exchanges with the Beretta/Benelli
Mobil style. Benelli Cordoba, Super
Sport and Sport II: First versions
exchange with the Crio style. A smallfitting version of the Optima, is
exchanged with the Crio style. Note: In
the spring of 2006 Benelli USA began to
receive Cordoba, Super Sport and Sport
II models that exchange with Crio Plus
instead of Crio chokes.

Benelli 12, 20 et 28 cal. Crio Plus design : SBE II, SBE III, M2, Montefeltro, Cordoba, Legacy, Sport II, Super Sport, Ultra Light, Vinci et Ethos : s'échange avec Crio Plus style.

Super Sport and Cordoba "Performance Shop Version" 12 Ga. .733 dia. Int. Exchanges with Optima Plus

Benelli 828U O/U: exchanges with the Crio Plus style.

M2 Tactical: trades with the Crio Plus style.

M4 tactics is exchanged with the Beretta/Benelli Mobil style.

Beretta: nonets, uses snout cap

Beretta 28 cal. Exchanges in Beretta style.

Beretta A300 Outlander: exchanges with the Beretta/Benelli Mobil style.

Beretta A300 Outlander SPT: exchanges with the Beretta/Benelli Mobil style.

<mark>Beretta A350 12 cal</mark>. Trades with the Beretta Optima HP style.

Beretta 391 SPT, GOLD, TRAP and TARGET 12 cal. Until about 2002 is exchanged with Beretta/Benelli Mobil.

Beretta 391 SPT, GOLD, TRAP and TARGET 12 cal: From about 2003, exchanges with Beretta/Benelli Optima.

Beretta A391 Xtrema 12 cal. Exchange with optima plus Beretta A391 Xtrema II 12 cal. Exchanges with optima plus Beretta 391 SPT, GOLD, TRAP and TARGET 12 cal. Until about 2002 Exchange with beretta/Benelli mobil

Beretta 391 SPT, GOLD, TRAP and TARGET 12 cal. Starting from about 2003 exchanges with beretta/Benelli optima

Beretta A391 Xtrema 12 cal. Exchange with optima more.

Beretta A391 Xtrema II 12 cal.
Exchange with optima more.

Beretta A400 XPLOR 12 cal. Exchanges with Beretta Optima HP.

Beretta 470 EL SIL. HAWK 12 cal. Exchanges with Beretta Optima.

Beretta 470 EL SIL. HAWK 20 cal.
Exchanges with Beretta/Benelli Mobil.

Beretta 471 SIL. HAWK 12 cal.
Exchanges with Beretta Optima.

Beretta 471 SIL. HAWK 20 cal.
Exchanges with Beretta/Benelli Mobil.

Beretta 486 S/S Exchanges with Beretta
Mobile HP

Beretta 682 GOLD E SPT, GOLD E TRAP

& GOLD E SKEET 12 cal. exchanges with Optima.

Beretta 682 LTD SPT, Ltd trap 12 cal. Exchanges with Optima.

Beretta 686 WHITE ONYX SPT 12 cal.
Exchanges with Optima.

Beretta 686E SPT 12 and 20 cal.
Exchanges in Beretta/Benelli mobil style.

Beretta 687 EL GLD. PGN. II SPT 12 cal.

Until about 2002 Exchanges with

Beretta/Benelli Mobil.

Beretta 687 EL GLD. PGN. II SPT 12 cal.
Starting from about 2003 Exchange
with beretta optima

Beretta 687 EL GLD PGN II SPT 20 & 28 cal. S'échange avec Beretta/Benelli Mobil.

Beretta 687 EELL DIA. PGN. SPT 12 cal.

Until about 2002 is exchanged with

Beretta/Benelli Mobil.

Beretta 687 EELL DIA. PGN. SPT 12 cal.
Starting from about 2003 exchanges
with Beretta Optima.

Beretta 687 EELL DIA. PGN. SPT 20 and 28 cal. Exchanges with Beretta/Benelli Mobil.

Beretta 687 SIL. Pgn. II SPORT 12 cal. Up to about 2002 Exchanges with the Beretta/Benelli Mobil.

Beretta 687 SIL. Pgn. II SPORT 12 cal.
From about 2003 exchanged with
beretta optima style.

Beretta 687 SIL. Pgn. II SPT 20 & 28 cal. Exchanges with style Beretta/Benelli Mobil.

Beretta 687 SIL. Pgn. III SPT 12 cal.
Exchanges with Optima.

Beretta DT 10 All models 12 cal.
Exchanges with Optima.

Beretta Optima: (used in 12-gauge competition guns) is exchanged with Optima.

Beretta Optima HP: (Used in the following models SV10 Perennia, SV10 Prevail, A350 Extrema, A400 Xplor and UGB25 Sporting exchanges with optimum HP style.

Beretta Optima Plus: (used in some 12gauge field quality guns is exchanged with Optima Plus.

Beretta SV10 12 cal. Exchanges with Beretta Optima HP.

Beretta SV PREVAIL 12 cal. Exchanges with Beretta Optima HP.

Beretta TEKNYS SPT 12 cal. Exchanges with Optima.

Beretta TEKNYS SPT 20cal. Exchanges in Beretta/Benelli Mobil style.

Beretta TEKNYS TRAP and TEKNYS TARGET 12 cal. Exchanges with Optima.

Beretta UGB25 TRAP and GLD
SPORTING 12 cal. Exchanges with
Optima.

<mark>Beretta Urika 1 and 2 SPT 20 cal</mark> Exchange with Beretta/Benelli mobil.

Bernadelli SX801L: Exchanges with Verona SX.

Black Diamond 12: Exchange with Beretta/Benelli Mobil.

Browning Invector 12 and 20 standard drilling diameters (short tube, approximately 1.5) Exchange with Invector Standard.

Browning Invector 10, 16 and 28 cal.
Exchanges with Invector Standard.

Browning Invector Plus (0.740 diameter of assage) exchanges with Invector Plus.

Browning D.S. (.740 diameters of aling)
725 O/U and New A-5 12 cal. Exchange with Browning D.S.

Browning 725 28 cal. Trades with 28 Cal. Invector Standard style.

Caesar Guerini 12 caliber Field Grade: Exchange with Fabarm.

Caesar Guerini 12 caliber Target Grade with a prefix s/n less than 112:

Exchange with Fabarm.

Caesar Guerini 12 cal. Target Grade with a s/n starting with 112 or more:
These shotguns use Maxis Competition

César Guerini 20 cal. Exchanges with Fabarm.

Caesar Guerini 28 cal. No exchange.

Charles Daly-KBI 12 Field SXS made in Spain: S'échange avec American Arms.

Charles Daly current and semiautomatic production pumps: Exchange with Remington Standard.

Charles Daly current production O/U (PAS SIDE-BY-SIDE): Exchanges with Invector Standard.

Charles Daly Mdl. 106 20 cal. Exchanges with Beretta/Benelli Mobil.

Charles Daly S/S Field II 12 and 20 cal.

Exchanges with Beretta/Benelli Mobil.

Chiappa Model 1887 lever Action 12 cal.
Exchange with Beretta / Benelli Mobil.

Century Arms/Kahn Centurion 12 cal.

Exchanges with Beretta/Benelli Mobil.

Century Arms/Kahn Centurion 20 cal.
Exchanges with Huglu.

Century Arms/Kahn Arthemis 12 cal.

Exchanges with Beretta/Benelli Mobil.

Century Arms/Kahn Arthemis 20 cal.
Exchanges with the Huglu style.

Connecticut Shotgun Co A-10 12 and 20 cal. Exchanges with Tru-Choke.

CZ Hammer Classic Trades with CZ.

CZ USA O/U 12 2005 and more
Exchange with CZ

CZ USA O/U 20 cal. 2005 and more
Trades with the Huglu.

CZ USA 28 cal. Exchanges with CZ.

CZ USA All American Sporting: Uses a non-standard rem Chokes fitting version of the barrel is based on 0.735 diameter and not .730 of standard Remington.

Dickinson Arms 212SR 12 cal Exchange with beretta / Benelli Mobil.

DP-12 Pump 12 cal. Trades with truchoke.

FN-SLP 12 cal. Exchanges with Invector Standard.

FN-P-12 Exchanges with Invector Standard.

FN-SC1 O/U 12 cal. Exchanges with Invector Plus.

Fabarm old models 12 cal. Exchanges with Fabarm.

Fabarm-USA current production:
Exchange with Fabarm HP

Fausti current 12-gauge production trades with Marlin-LC Smith.

Fausti Progress 12 cal. Exchange with Fausti II.

F.A.I.R. I Rizzini: Exchanges with Verona LX.

Franchi 12 cal. Except Sporting SL O/U, Highlander, I-12 Sporting and Affinity current production with trapezoidal nets: Exchange with Beretta / Benelli Mobil.

Franchi Affinity: First exchange with the Crio Plus style. Second Exchange with Beretta/Benelli Mobil.

Franchi Instinct 12 and 20 cal.
Exchanges with Beretta/Benelli Mobil.

Intensity Franchi Exchanges with Beretta/Benelli Mobil.

Franchi I-12 Sporting Exchanges with Crio Plus.

Franchi I-12 Waterfowl and Uplands Field: Exchange with Beretta/Benelli Mobil.

Franchi 20 cal. Exchanges with Beretta/Benelli Mobil.

Franchi 28 cal. Exchanges with Beretta/Benelli Mobil.

Franchi Sporting SL O/U Exchange with Franchi Big Bore. Some, if not all, are with 0.732 (18.66 mm) of alings.

Franchi Highlander SXS: no exchange.

Franchi Franchoke (Pre Beretta

Ownership) exchanges with Old Franchi.

[Old model has V nets, not acme nets

and start about 1/8 inch from the top of
the choke.

H and R 1871/N.E.F. 12 cal. Exchanges with Invector Standard.

H and R 1871/N.E.F. 20 cal. Exchanges with Invector Standard.

H and R 1871/N.E.F. 10 cal. Exchanges with Invector Standard.

H and R 1871 Pardner Pump 12 cal.
Exchanges with Invector Standard.

H and R 1871 Excell Auto 5 12 cal. (Pre Remington) Exchanges with Verona style SX.

H and R 1871 Excell Auto 5 12 cal. (Since the purchase of Remington) trades with

Remington Standard.

Hastings Choke Tube 1 (Old Style) trades with Tru-Choke style.

Hastings Choke Tube II Exchange with Hastings Tube 2.

Hatfield SAS 12 and 20 cal. Auto
According to the Hatfield Gun Co
Exchanges with Beretta / Benelli Mobil.

Hatsan Escort V1 12 cal. Exchange with beretta / Benelli Mobil style.

Hatsan Escort V2 12 cal. Exchange with Escort V2 style.

Hatsan Escort V3 12 cal. Exchange with Escort V3 style.

Hatsan Escort V1 20 cal. Exchanges with Huglu.

Hatsan Escort V2 20 cal. Exchange with Escort V2 style.

Hatsan Escort V3 20 cal. Exchange with Escort V3.

Huglu 12 cal. Exchanges with Beretta/Benelli Mobil.

Huglu 20 cal. Exchanges with Huglu.

Note: The first 200 or so of these guns that were imported into the United States take Beretta/Benelli Mobil not Huglu.

## ITHACA INFORMATION

Ithaca used three different strangulation models. The first design used in all Ithaca shotguns was the Truchoke in both the 12 and 20 caliber guns. Several years later, they changed the strangulation into an Invector Standard for 12-gauge guns. To my knowledge, this design has not been used in 20-gauge guns.

Ithaca's current manufacturing use a choke with the typical exterior dimensions of Invector Plus but is based on a dia .730 as cylinder.

Ithaca 12 cal. Oldest style, 44 TPI:
Exchanges with tru-choke.

Ithaca 12 cal. Intermediate production,

32 TPI: Exchanges with Invector

Standard.

Ithaca 12 cal. Current production: no exchange.

Ithaca 20 cal. Old and intermediate production: Exchanges with tru-choke.

Current production of 20 Cal from Ithaca: no exchange.

Current production of 12-gauge lanber: Exchanges with Lanber.

Lanber [Imported by American Arms]: Trades with American Arms.

Legacy Sports Escort 12 cal. Version 1: Exchange with Beretta / Benelli Mobil.

Legacy Sports Escort 12 cal. Version 2: Exchange with Escort V2.

Legacy Sports Escort 12 cal. Version 3: Exchange with Escort V3.

Legacy Sports Escort 20 cal. Version 1:
Exchanges with the Huglu.

Legacy Sports Escort 20 cal. Version 2: Exchange with Escort V2.

Legacy Sports Escort 20 cal. Version 3:
Exchange with Escort V3.

Legacy Sports Pointer 12 cal. Exchange with Beretta / Benelli Mobil.

Legacy Sports Pointer 20 cal. Exchanges with Huglu.

Legacy Sports/Silma 12cal. O/U: no exchange.

Laurona: There are two versions.

Trades with American Arms. The other has no exchange.

MKA 1919 12cal. Exchanges with Invector Standard.

Marlin-L.C. Smith (except caliber 28): Exchange with L.C. Smith.

Marlin -L.C. Smith 28 cal. Exchanges with the Beretta/Benelli Mobil style.

Marocchi Golden Snipe Field O/U
Exchange with Browning Invector Plus.

Maverick SA-20 20 cal. Exchanges with Beretta/Benelli Mobil.

Maverick Arms Model 88 Trades with Invector Standard.

Maverick Arms Model Hunter O/U 12 cal. Exchange with Beretta / Benelli Mobil .

Maverick Arms Model 91: Exchange with Mossberg 835.

Midland Arms Backpack 12 cal.
Exchange with beretta / Benelli Mobil.

Miroku: Exchanges with Invector Standard.

Mitchell Mauser 12 cal. No exchange.

Mossberg (SAUF 835 and 935, SA-20, and Silver/Onyx Series) trades with Invector Standard.

Mossberg 590A1 12 cal. Exchanges with Invector Standard.

Mossberg SA-20 20 cal. Exchanges with the Beretta/Benelli Mobil style.

Mossberg 835 and 935: Exchange with Mossberg 835.

Mossberg Silver and Onyx Series 12 cal.
Exchange with Beretta / Benelli Mobil.

Mossberg Silver and Onyx Series 20 cal.
Exchanges with Huglu.

Mossberg Silver and Onyx Series 28 cal.
Exchange with Mossberg Silver.

New England Firearms 12 cal. Exchange with Invector Standard.

Remington (except Spartan, Pro Bore and caliber 10) exchanges with Remington Standard.

Remington V3 Semi-Auto: Exchanges with Remington Standard.

Remington SP 10 cal. Exchanges with standard remington.

Remington Spartan 12 and 20 cal.
Exchanges with Tru-Choke.

Remington Spartan 16 cal. Exchanges with Baikal Tru-Choke.

Remington Pro Bore Models: (New 2006) 1100 G3, 1100 12 Competition, Premier O/U, and 105CTI Automatic and Versa Max: Exchange with Remington Pro Bore.

Renato Gambo: no exchange.

Rizzini [B] Old Style: Exchanges with Verona LX.

Rizzini [I] Old Style: Exchanges with Verona LX.

Rizzini: [E] no exchange.

Rizzini USA Current Production 12 cal.
Trades with rizzini more.

Ruger 12-gauge PRE 1992: (short tube, about 1.5") exchanges with Invector Standard.

Ruger SC: (current production, about

2,450") Exchanges with Ruger Long

Style

Ruger 20 cal. PRE 1992 version: no

exchange.

Ruger 20cal. After 1992 versions:

Exchange with SC Ruger Long Style.

Sako/Tikka 12 cal. Most of these shotguns will take On Choke Style Valmet. Certain Invector Plus

Savage Milano 12 and 20 cal Exchange with Verona LX.

Sig Arms: [Aurora] Exchanges with Verona LX.

Sig Arms: [SA3] no exchange.

Sig Arms: [SA5] Exchanges with Verona LX.

SKB Standard: [short tube, about 1.5"] Exchanges with Invector Standard.

SKB CONCOURS: Exchanges with SKB Competition.

Smith and Wesson 1000 (old style):
Exchange with Invector Standard.

Smith and Wesson 1000 caliber 12: (Current version from 2007, made in Turkey): Exchange with Beretta/Benelli Mobil. Smith and Wesson 1000 caliber 20 : (Current version from 2007, made in Turkey): Exchange with Benelli Mobil.

Smith and Wesson Elite series O / U 12 and 20 cal. No exchange.

Stevens 411 12 cal. Exchanges with Tru-Choke.

Stevens 512 Gold Wing 12, 20 and 28 cal. Exchanges with Beretta/Benelli Mobil.

<mark>Stevens 555 12 cal.</mark> Trades with 555 of Steven.

Stevens 555 20 cal. Exchanges with Beretta/Benelli Mobil.

Stevens 350: Exchange with Invector
Standard.

Stevens 320: Exchange with Invector
Standard.

Stevens S-1200 12 cal. Exchanges with CZ.

Stoeger Coach 12 cal. Exchange Invector Standard.

Stoeger Condor 20 cal. O/U current production: Trades with Invector Standard.

Stoeger Condor 12- and 20 cal. O/U:
Exchanges with Invector Standard.

Stoeger Luger O/U: Exchanges with American Arms.

Stoeger Single Barrel: Exchanges with Invector Standard.

Stoeger Uplander S/S: Exchanges with Invector Standard.

Stoeger 2000 Semi-Auto: Exchange with Beretta/Benelli Mobil.

Stoeger P-350 pump: Exchange with Beretta/Benelli Mobil.

Stoeger STF 3000: Exchanges with Invector Standard.

Stoeger 3500 caliber 12: Exchange with Beretta/Benelli Mobil.

Stoeger 3020 20 cal. Exchanges with Beretta/Benelli Mobil.

Stoeger 3000 caliber 12: Exchange with Beretta/Benelli Mobil.

Stoeger Gaucha Single Shot 12 cal. Exchanges with Invector Standard.

Tavor TS12: Exchanges with Beretta/Benelli Mobil.

TR Imports Sporter 12 cal. Exchanges with TRI.

TR Imports Sporter 20 cal. Exchanges with Huglu.

TR Imports silver eagle 12-gauge current production: Exchanges with a special metric fillet. No exchange.

Thompson Center Encore: Exchange with Invector Standard.

Traditions of Fausti 12 cal. Trades with American Arms.

Traditions of Fausti 20 cal. Trades with American Arms.

Traditions Semi-Auto ALS 2100 caliber 12: Exchange with Beretta/Benelli Mobil.

Semi-Auto Traditions 20 cal. Exchanges with Benelli Mobil.

Tri-Star Compact 12 cal. Exchanges with Beretta/Benelli Mobil.

Tri-Star Phantom Field: Exchanges with Beretta/Benelli Mobil.

Tri-Star Phantom HP: no exchange.

Tri-Star Phantom 411: Exchanges with Verona LX.

Tri-Star Silver Series: Trades with American Arms.

Tri-Star Viper G2 3in 12 and 20 cal.

Exchange with beretta / Benelli Mobil style.

Tri-Star Viper G2 28 cal. Exchanges with Beretta/Benelli Mobil.

Tri-Star TT15 12 cal. Exchanges with Beretta/Benelli Mobil.

Cobra Tri-Star: Exchanges with Beretta/Benelli Mobil.

Tri Star Setter 12 cal. Exchanges with Beretta/Benelli Mobil.

Tri Star Setter 20 cal. Exchanges with Huglu.

Tri Star Setter 28 cal. Exchange with Mossberg Silver.

Tri-star Hunter: Exchanges with Beretta/Benelli Mobil.

Tri Star Raptor: Exchanges with Beretta/Benelli Mobil.

Tri Star Brittany: Exchanges with Beretta/Benelli Mobil.

Tri Star TSA 3.5 " 12 cal. Exchanges with Beretta Optima Plus.

Valmet: Exchanges with Valmet.

Verney Carron 12 cal. Trades with Hastings Type 2.

Verona LX O/U (except 980): Exchanges with Verona LX.

Verona 9800/U: Exchange with Antonio Zoli.

Semi-Auto Verona SX: Exchanges with Verona SX.

Verona 401 Autos: Exchange with Fausti
II. Some of them will exchange while
others will not.

Weatherby- Includes Italia, Element and SA-08: Exchange with Invector Standard. Weatherby SA-08 28 cal. Exchanges with Beretta/Benelli Mobil.

Weatherby PA 459 12 and 20 cal.

Exchange with beretta / Benelli Mobil.

Weatherby SA 459 12 and 20 cal. Except
Turkey Xtra Green: Exchanges with
Beretta/Benelli Mobil.

Weatherby SA 459 Turkey Xtra Green: S'échange Invector Standard.

Winchester 1200, 1300, 1400, 1500, Ranger and Standard Winchester Exchange with standard invector. Model 59: no exchange.

Winchester Super X2 Except Practical
Mark I et II: S'échange avec Browning
Invector Plus.

Winchester Super X2 Practical Mark I and II Standard Winchester Super X3:

Exchange with Browning Invector Plus.

Winchester SXP Pump Trades with Browning Invector Plus.

Winchester Supreme .740 axing diameter: Exchange with Browning Invector Plus.

Winchester Select .740 axing diameter: Exchange with Browning Invector Plus.

